# **ENGINE PERFORMANCE CURVE**



Rating: Application:

Gross Power Generator 1500 RPM ( Hz) PowerTech™ 4.5L Engine Model: 4045TF120

> 84 hp (63 kW) Prime 94 hp (70 kW) Standby

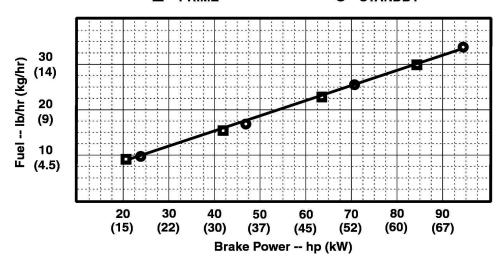
Nominal Engine Power @ 1500 RPM					
Prime		Standby			
HP	kW	HP	kW		
84	63	94	70		

Generator Efficiency	Fan Power (6% of Standby)		Power Factor	Prime Rating		Standby Rating		4 sec Standby Block Load Capability
70	hp	kW	1 40101	kW	kVA	kW	kVA	Supublity
88-92	4.7	3.5	0.8	52-54	65-68	58-61	73-76	100%

Note 1: Based on nominal engine power.

## - PRIME

## O - STANDBY



### STANDARD CONDITIONS

Air Intake Restriction 12 in. $H_2O$  (3 kPa) Exhaust Back Pressure 30 in. $H_2O$  (7.5 kPa)

Gross power guaranteed within + or - 5% at SAE J1995 and ISO 3046 conditions:

77 °F (25 °C) air inlet temperature 29.31 in.Hg (99 kPa) barometer 104 °F (40 °C) fuel inlet temperature 0.853 fuel specific gravity @ 60 °F (15.5 °C)

Conversion factors:

Power: kW = hp x 0.746 Fuel: 1 gal = 7.1 lb, 1 L = 0.85kg Torque: N·m = lb-ft x 1.356

All values are from currently available data and are subject to change without notice.

#### Notes:

All OEM Gen Set Engine Applications must be pre-screened for torsional vibration compatibility with the respective alternator end hardware. OEM Engine Application Engineering will perform this computer-based analysis work upon request.

Emission Certifications:	Certified by:		
• none	Kenin J Bailey		
Ref: Engine Emission Label	31 May 1999		

\* Revised Data Curve 4045TF120\_A\_S0\_R0

# Engine Installation Criteria

	General Data		Exhaust System
4	Cylinders	7.5 kPa	Maximum Allowable Exhaust Restriction
106 mm	Bore	101.6 mm	Recommended Exhaust Pipe Diameter
127 mm	Stroke	11.3 m <sup>3</sup>	Exhaust Flow Prime
4.5 L	Displacement	12.2 m <sup>3</sup>	Exhaust Flow Standby
17.0:1	Compression Ratio	515 °C	Exhaust Temperature Prime
1/1	Valves per Cylinder	538 °C	Exhaust Temperature Standby
1-3-4-2	Firing Order		
Direct Injection	on Combustion System		Fuel System
In-line, 4-Cyc	le Engine Type	Stanadyne	Fuel Injection Pump
Turbocharge	d Aspiration	5%	Governor Regulation
Open	Engine Crankcase Vent System	Mechanical	Governor Type
		8	Fuel Filter @ 98% Efficiency
	Physical Data	13.6 kg/hr	Fuel Consumption Prime
269 mm	X-axis, Center of Gravity Location	15.3 kg/hr	Fuel Consumption Standby
-8 mm	Y-axis, Center of Gravity Location	93 kg/hr	Total Fuel Flow Prime
151 mm	Z-axis, Center of Gravity Location	93 kg/hr	Total Fuel Flow Standby
980 mm	Height	0.9 m	Max. Fuel Transfer pump Suction
861 mm	Length		
	Continuous, Thrust Bearing Load Limit		<u>Lubrication System</u>
2224 N	Forward	20 deg	Engine Angularity Limits Any Direction
	Intermittent, Thrust Bearing Load Limit	12.2 Liter	Oil Pan Capacity- High
4003 N	Forward	11.3 Liter	Oil Pan Capacity- Low
396 kg	Weight- with oil and no coolant	13.2 Liter	Total Engine Oil Capacity with Filters
598 mm	Width	0.5 kPa	Max. Crankcase Pressure
814 N·m	Max. Allowable Static Bending Moment	106 °C	In-Pan Oil Temperature Prime
		107 °C	In-Pan Oil Temperature Standby
	Electrical System	105 kPa	Oil Pressure at Low Idle
640 amps	Recommended Battery Capacity- 12V	345 kPa	Oil Pressure at Rated Speed
570 amps	Recommended Battery Capacity- 24V		
780 amps	At 0 °C - 12V, Starter Rolling Current		Air Intake System
600 amps	At 0 °C - 24V, Starter Rolling Current	58	Intake Manifold Pressure Prime
1000 amps	At -30 °C - 12V, Starter Rolling Current	69	Intake Manifold Pressure Standby
700 amps	At -30 °C - 24V, Starter Rolling Current	200	Maximum Allowable Temp RiseAmbient Air
0.0012 Ohm	Max. Allowable Start Circuit Resistance- 12V	8 °C	to Engine Inlet
0.002 Ohm	Max. Allowable Start Circuit Resistance- 24V	4.4 m <sup>3</sup>	Engine Air Flow Prime
		4.6 m <sup>3</sup>	Engine Air Flow Standby
0.51."	Cooling System	76.2 mm	Recommended Intake Pipe Diameter
8.5 Liter	Engine Coolant Capacity	3 kPa	Clean Air Cleaner, Maximum Air Intake Restriction
94 °C	Thermostat Fully Open	O KI U	Dirty Air Cleaner, Maximum Air Intake
82 °C	Thermostat Start to Open	6.25 kPa	Restriction
105 °C	Max. Top Tank Temperature		
11 L/min	Minimum Coolant Fill Rate		
69 kPa	Min. Pressure Cap		
120 L/min	Coolant Flow		
38 kW/min	Engine Heat Rejection Prime		
42 kW/min	Engine Heat Rejection Standby		
47 °C	Min. Air-to-Boil Temperature Prime		
47 °C	Min. Air-to-Boil Temperature Standby		

# Engine Installation Criteria

## Performance Data

21.7:1 Prime, Air:Fuel Ratio
 20.4:1 Standby, Air:Fuel Ratio
 3500 m Altitude Capability

2700 kW Friction Power @ Rated Speed

1400 rpm Low Idle Speed

NA Noise @ 1 m Prime

NA Noise @ 1 m Standby

63 kW Rated Power Prime

70 kW Rated Power- Standby

1500 rpm Rated Speed

11.5 kg/hr

445.6 N·m Rated Torque Standby 401.1 N·m Rated Torque Prime 1238 kPa Standby BMEP 1114 kPa Prime BMEP 13.6 kg/hr 100%Power Prime 15.3 kg/hr 100%Power Standby 4.1 kg/hr 25%Power Prime 25%Power Standby 4.4 kg/hr 6.9 kg/hr 50%Power Prime 7.6 kg/hr 50%Power Standby 10.4 kg/hr 75%Power Prime

75%Power Standby