## **ENGINE PERFORMANCE CURVE**



Rating: Gross Power Application: Generator

1500 RPM (50 Hz)

PowerTech™ 4.5L Engine Model: 4045HF120

122 hp (91 kW) Prime 137 hp (102 kW) Standby

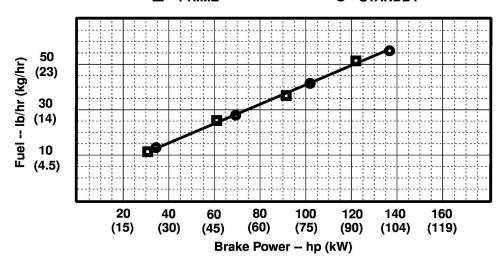
Nominal Engine Power @ 1500 RPM					
Prir	ne	Standby			
HP	kW	HP	kW		
122	91	137	102		

Generator Efficiency	Fan Power (6% of Standby)		Power Factor	Prime Rating		Standby Rating		4 sec Standby Block Load Capability
70	hp	kW	1 40101	kW	kVA	kW	kVA	Supubliky
88-92	5.4	4.0	0.8	77-80	96-110	86-90	108-113	82%

Note 1: Based on nominal engine power. Derate 18% for 100% block load capability.

### - PRIME

### O - STANDBY



#### STANDARD CONDITIONS

Air Intake Restriction 12 in. $H_2O$  (3 kPa) Exhaust Back Pressure 30 in. $H_2O$  (7.5 kPa)

Gross power guaranteed within + or - 5% at SAE J1995 and ISO 3046 conditions:

77 °F (25 °C) air inlet temperature 29.31 in.Hg (99 kPa) barometer 104 °F (40 °C) fuel inlet temperature 0.853 fuel specific gravity @ 60 °F (15.5 °C)

Conversion factors:

Power: kW = hp x 0.746 Fuel: 1 gal = 7.1 lb, 1 L = 0.85kg Torque: N·m = lb-ft x 1.356

All values are from currently available data and are subject to change without notice.

#### Notes:

All OEM Gen Set Engine Applications must be prescreened for torsional vibration compatibility with the respective alternator end hardware. OEM engine Application Engineering will perform this computer-based analysis work upon request. \*

Emission Certifications:	Certified by:		
• none	Kenin J Bailey		
Ref: Engine Emission Label	14 Feb '00 /		

\* Revised Data Curve 4045HF120\_A\_S0\_R0

# Engine Installation Criteria

	Engine installation officera				
		General Data		Cooling System	
4		Cylinders	8.5 Liter	Engine Coolant Capacity	
106 mm		Bore	94 °C	Thermostat Fully Open	
		Stroke	82 °C	Thermostat Start to Open	
		Displacement	105 °C	Max. Top Tank Temperature Prime	
17.0:1	-		105 °C	Max. Top Tank Temperature Standby	
·		Valves per Cylinder	11 L/min	Minimum Coolant Fill Rate	
		Firing Order	69 kPa	Min. Pressure Cap	
		Combustion System	144 L/min	Coolant Flow	
		Engine Type	38 kW/min	Engine Heat Rejection Prime	
Air-to-Air Aftercooled Aspira		= ::	42 kW/min	Engine Heat Rejection Standby	
		Charge Air Cooling System	47 °C	Min. Air-to-Boil Temperature Prime	
Open		Engine Crankcase Vent System	47 °C	Min. Air-to-Boil Temperature Standby	
Орон		Engine Granicado vent eyetem			
	Phvs	ical Data		Exhaust System	
269 mm	-	s, Center of Gravity Location	7.5 kPa	Maximum Allowable Exhaust Restriction	
-8 mm	Y-axi	s, Center of Gravity Location	101.6 mm	Recommended Exhaust Pipe Diameter	
151 mm	Z-axi	s, Center of Gravity Location	17.0 m <sup>3</sup>	Exhaust Flow Prime	
980 mm	Heigh	nt	18.7 m <sup>3</sup>	Exhaust Flow Standby	
861 mm	Leng		545 °C	Exhaust Temperature Prime	
	_	nuous, Thrust Bearing Load Limit	565 °C	Exhaust Temperature Standby	
2224 N	Forw	<del>-</del>			
	Interr	nittent, Thrust Bearing Load Limit		Fuel System	
4003 N	Forw	ard	5%	Governor Regulation	
396 kg	Weig	ht- with oil and no coolant	Mechanical	Governor Type	
598 mm	Width	1	8	Fuel Filter @ 98% Efficiency	
814 N∙m	Max.	Allowable Static Bending Moment	23.5 kg/hr	Fuel Consumption Prime	
			25.5 kg/hr	Fuel Consumption Standby	
	Ele	ctrical System	96 kg/hr	Total Fuel Flow Prime	
640 amps	Re	commended Battery Capacity- 12V	96 kg/hr	Total Fuel Flow Standby	
570 amps	Re	commended Battery Capacity- 24V	0.9 m	Max. Fuel Transfer pump Suction	
780 amps	At (	0 °C - 12V, Starter Rolling Current			
600 amps	At (	0 °C - 24V, Starter Rolling Current			
1000 amps	At -	30 °C - 12V, Starter Rolling Current			
700 amps	At -	30 °C - 24V, Starter Rolling Current			
0.0012 Ohm	Ма	x. Allowable Start Circuit Resistance- 12V			
0.002 Ohm	Ма	x. Allowable Start Circuit Resistance- 24V			
	Charg	e Air Cooling System			
116	Intake	Manifold Pressure Prime			
136	Intake	Manifold Pressure Standby			
	Compi	ressor Discharge Temperature @ 77°F			
134 °C		Ambient Air Prime			
		ressor Discharge Temperature @ 77°F			
151 °C	(25°C)	Ambient Air Standby			

Cooler

Maximum Pressure Drop through CAC
Maximum Temperature Out of Charge Air

13 kPa

60 °C

# Engine Installation Criteria

	Lubrication System		Performance Data
20 deg	Engine Angularity Limits Any Direction	25.3:1	Prime, Air:Fuel Ratio
16 Liter	Oil Pan Capacity- High	25.4:1	Standby, Air:Fuel Ratio
15 Liter	Oil Pan Capacity- Low	2300 m	Altitude Capability Prime
17 Liter	Total Engine Oil Capacity with Filters	1500 m	Altitude Capability Standby
0.5 kPa	Max. Crankcase Pressure	13 kW	Friction Power @ Rated Speed
115 °C	In-Pan Oil Temperature Prime	1150 rpm	Low Idle Speed
115 °C	In-Pan Oil Temperature Standby	NA	Noise @ 1 m Prime
105 kPa	Oil Pressure at Low Idle	NA	Noise @ 1 m Standby
345 kPa	Oil Pressure at Rated Speed	91 kW	Rated Power Prime
	·	102 kW	Rated Power- Standby
	Air Intake System	1500 rpm	Rated Speed
	Maximum Allowable Temp RiseAmbient Air	649.3 N·m	Rated Torque Standby
8°C	to Engine Inlet	579.3 N⋅m	Rated Torque Prime
6.4 m <sup>3</sup>	Engine Air Flow Prime	1815 kPa	Standby BMEP
7.0 m <sup>3</sup>	Engine Air Flow Standby	1620 kPa	Prime BMEP
76.2 mm	Recommended Intake Pipe Diameter	23.5 kg/hr	100%Power Prime
	Clean Air Cleaner, Maximum Air Intake	25.5 kg/hr	100%Power Standby
3 kPa	Restriction	5.0 kg/hr	25%Power Prime
	Dirty Air Cleaner, Maximum Air Intake	6.0 kg/hr	25%Power Standby
6.25 kPa	Restriction	11.5 kg/hr	50%Power Prime
		12.5 kg/hr	50%Power Standby
		16.5 kg/hr	75%Power Prime
		19.0 kg/hr	75%Power Standby